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## W/O SPLIT

DART AEROSPACE LTD	Work Order:	Z0832-B
Description: Bushing/Nut	Part Number:	D3176-1I-3
Dwg: D3176 Rev. A	Qty:	20
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
2	MC	Turn blank per Dwg D3176 and Folio FA286 & FA287 Materail: AISI 303 SS (Ref: Dart Spec: M303R1.000) thread per MIL-S-7742		04/08/02	
		Batch: M31767			
3	QC2	Inspect parts as they come off the CNC machine		04/08/02	
4	MV	Cut head as per Dwg D3176 and Folio FA286 & FA287		04/08/02	
5	QC2	Inspect parts as they come off the CNC machine		04/08/02	
6	MV	Deburr and Tumble. Cover D3176-1 thread using D3176-3 nut		04/09/02	
7	QC8	Second check			
8	FP	Identify and Stock	ML	05/08/02	Y3
9	AC	Cost / part 12.40	SAC	05-08-02	
10	DC	Close W/O Inspect Level 21			

PTO

Rev	Date	Change	Revised By	Approved
A	02.11.04	New issue	KJ RF	CH

RELEASED  
02/11/04 RF